

MSDS Revision Date (dd/mm/yyyy): 27/04/2010

Cummins Filtration 1200 Fleetguard Road Cookeville, Tennessee, U.S.A., 38506 Telephone: (931) 526-9551

MSDS No.:LT3613400

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# MATERIAL SAFETY DATA SHEET

SECTION 1: IDENTIFICATION				
Product identifier	ES COMPLEAT OAT CONCENTRATE			
Product Code(s)	: CC3607300 (1 Gallon / 3.785 L Bottle); CC3607200 (55 gallon / 208 L Drum); CC3607100 (275 gallon / 1040 L Tote tanks); CC3607000 (Bulk).			
Product Use	: Concentrated antifreeze / coolant.			
Chemical Family	: Mixture.			
Supplier's name and address:	Manufacturer's name and address:			
Cummins Filtration 1200 Fleetguard Road Cookeville, TN, U.S.A. 38506	Refer to Supplier			
Information Telephone #	: (931) 526-9551 (Hours of operation: 24 Hours per day, 7 days per week)			
24 Hr. Emergency Tel #	: Chemtrec 1-800-424-9300 (Within Continental U.S.); Chemtrec 703-527-3887 (Outside U.S.).			
SECTION 2 - HAZARDS ID	DENTIFICATION			
Classification	: WHMIS classification: Class D1B (Materials Causing Immediate and Serious Toxic Effects, Toxic Material); Class D2A (Materials Causing Other Toxic Effects, Very Toxic Material); Class D2B (Materials Causing Other Toxic Effects, Toxic Material).			
	OSHA: This material is classified as hazardous under OSHA regulations (29CFR 1910.1200). Hazardous classification: Acute Health Hazard; Chronic Health Hazard.			
Emergency Overview	: Red liquid. Little or no odour. Warning! POISON! May be harmful or fatal if swallowed. Harmful if absorbed through the skin. May cause nausea, vomiting, headache and other central nervous system effects. Could also cause convulsions, coma, respiratory arrest and death. Causes eye irritation. Can cause kidney damage. May cause liver effects. Possible birth defect hazard - contains material that may cause kith defacts			

### **POTENTIAL HEALTH EFFECTS:**

### Signs and symptoms of short-term (acute) exposure

Inhalation	:	Toxic in particulate form by inhalation. May cause irritation to the nose, throat and upper respiratory tract. If mists are inhaled, may cause tearing, general anesthesia, headache, coughing, respiratory stimulation, nausea, vomiting, pulmonary, kidney and liver damage.				
Skin	:	May cause mild skin irritation. Product may be absorbed and cause symptoms similar to those listed for ingestion.				
Eyes	:	May cause moderate to severe irritation. Symptoms may include inflammation and tearing.				
Ingestion	:	Harmful or fatal if swallowed. Human poison by ingestion (lethal dose of Ethylene glycol for humans reported to be 100 mL). Symptoms may include pain, headache, nausea, vomiting, dizziness, drowsiness and other central nervous system effects. Initially, the central nervous system is stimulated, followed by depression. Could cause cyanosis (bluish discoloration of the skin due to deficient oxygenation of the blood). May potentially result in lethal kidney damage. Could also cause convulsions, coma, respiratory arrest and death.				
Effects of long-ter	m (	chronic) exposure				
Carcinogenic state	us	<ul> <li>Prolonged or repeated ingestion may cause bladder or kidney stones.</li> <li>See TOXICOLOGICAL INFORMATION, Section 11.</li> </ul>				
Additional health I	haz	ards : Potential teratogen. See TOXICOLOGICAL INFORMATION, Section 11.				
Potential environn	ner	tal effects				
		: See ECOLOGICAL INFORMATION, Section 12.				

birth defects, based on animal data.



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# SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients	CAS #	Wt.%
Ethylene glycol	107-21-1	90.00 - 100.00
Benzoic acid	65-85-0	1.00 - 5.00
potassium hydroxide	1310-58-3	1.00 - 5.00

# **SECTION 4 - FIRST AID MEASURES**

Inhalation	: Immediately remove person to fresh air. If breathing has stopped, give artificial respiration. Obtain medical attention if symptoms develop and persist.
Skin contact	: Immediately flush with plenty of water, while removing contaminated clothing. If irritation persists, seek prompt medical attention. Launder clothing before reuse.
Eye contact	<ul> <li>Immediately flush eye(s) with plenty of water. After initial flushing, remove any contact lenses if worn, and continue flushing for at least 5 to 10 minutes. If irritation persists, seek prompt medical attention.</li> </ul>
Ingestion	<ul> <li>Toxic if swallowed. Call a physician or Poison Control Centre immediately. Induce vomiting ONLY under the direct supervision of qualified medical personnel or a poison control centre. Never give anything by mouth to an unconscious person.</li> </ul>
Notes For Physician	: Prompt medical attention is important. Delayed treatment may result in fatality. This product is a CNS depressant. Use of ethanol may be helpful to counter the toxic effects of ethylene glycol by interfering with the absorption rate in the stomach and intestine.

# **SECTION 5 - FIRE FIGHTING MEASURES**

Fire hazards/conditions of flam	mability
	<ul> <li>Not flammable under normal conditions of handling. However, may ignite if exposed to extreme heat and flame. Closed containers may rupture if exposed to excess heat or flame due to a build-up of internal pressure.</li> </ul>
Flammability classification (OS	HA 29 CFR 1910.1200)
	: Combustible Liquid Class III B.
Oxidizing properties	: None known.
Explosion data: Sensitivity to m	nechanical impact / static discharge
	: Not expected to be sensitive to mechanical impact or static discharge.
Suitable extinguishing media	: Use media suitable to the surrounding fire such as water fog or fine spray, alcohol foams, carbon dioxide and dry chemical.
Special fire-fighting procedures	s/equipment
	<ul> <li>Firefighters should wear proper protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame.</li> </ul>
Hazardous combustion product	ts
	: Carbon oxides; formaldehyde.
NFPA Rating	0 - Minimal 1 - Slight 2 - Moderate 3 - Serious 4 - Severe
	: Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

### SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions	:	Restrict access to area until completion of clean-up. Ensure clean-up is conducted by trained personnel only. All persons dealing with clean-up should wear the appropriate protective equipment including self-contained breathing apparatus. Refer to Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION, for additional information on acceptable personal protective equipment.
Environmental precautions	:	Ensure spilled product does not enter drains, sewers, waterways, or confined spaces. If necessary, dike well ahead of the spill to prevent runoff into drains, sewers, or any natural waterway or drinking supply.



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		Remove all sources of ignition. Ventilate area of release. Stop spill or leak at source if safely possible. Contain and absorb spilled liquid with non-combustible, inert absorbent material (e.g. sand), then place absorbent material into a container for later disposal (see Section 13). Contaminated absorbent material may pose the same hazards as the spilled product. Notify the appropriate authorities as required. Use non-flammable absorbent only.
<b>.</b>		
Special spill response procedures	5	
	:	In case of a transportation accident, contact CHEMTREC at 1-800-424-9300 or International at 1-703-527-3887. If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the national response center in the United States (phone: 1-800-424-8002). US CERCLA Reportable quantity (RQ): Ethylene glycol (5000 lbs / 2270 kg); Potassium hydroxide (1000 lbs / 454 kg); Benzoic acid (5000 lbs / 2270 kg).

### **SECTION 7 - HANDLING AND STORAGE**

Safe Handling procedures	:	This material is a harmful liquid. Wear suitable protective equipment during handling. Refer to Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION, for additional information on acceptable personal protective equipment. Use with adequate ventilation. Do not ingest. Avoid breathing vapour or mist. Avoid contact with eyes, skin and clothing. Wash with soap and water after handling. Keep away from extreme heat and flame. Keep away from acids and other incompatibles. Use caution when opening cap. Keep containers tightly closed when not in use. Empty containers retain residue (liquid and/or vapour) and can be dangerous. Keep out of the reach of children.
Storage requirements	:	Store in a cool, dry, well-ventilated area. Store away from areas of excessive heat, open flames, sparks, and other possible sources of ignition. Keep away from incompatibles. Storage area should be clearly identified, clear of obstruction and accessible only to trained and authorized personnel. Inspect periodically for damage or leaks.
Incompatible materials	:	Strong oxidizing agents; Strong acids; Strong alkalis; Alkali metals; Reducing agents.
Special packaging materials	:	Always keep in containers made of the same materials as the supply container.

### SECTION 8 - EXPOSURE CONTROLS AND PERSONAL PROTECTION

|--|

	ACGIH	TLV	<u>OSHA</u>	PEL
Ingredients	<u>TWA</u>	<u>STEL</u>	PEL	<u>STEL</u>
Ethylene glycol	100 mg/m3 (ceiling)	N/Av	*50 ppm (125 mg/m3) (ceiling)	N/Av
Benzoic acid	N/Av	N/Av	N/Av	N/Av
potassium hydroxide	2 mg/m <sup>3</sup> (Ceiling)	N/Av	2 mg/m³ (Ceiling)	N/Av

\*Note: The OSHA PEL listed above for Ethylene glycol is a final rule / vacated value.

#### Ventilation and engineering measures

: Use sufficient mechanical ventilation to maintain exposures below the TLV. No special precautions required. Respiratory protection is required if the concentrations **Respiratory protection** : exceed the TLV. NIOSH-approved respirators are recommended. Seek advice from respiratory protection specialists. Respirators should be selected based on the form and concentration of contaminants in air, and in accordance with OSHA (29 CFR 1910.134) or CSA Z94.4-02. Skin protection ÷ Gloves impervious to the material are recommended. Advice should be sought from glove suppliers. Chemical splash goggles are recommended. A full face shield may also be necessary. Eye / face protection : Emergency showers and eyewash facilities should be nearby. Wear a chemically Other protective equipment : resistant apron and long sleeves when dispensing, to prevent skin contact.

General hygiene considerations



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: Avoid breathing vapour or mist. Avoid contact with eyes, skin and clothing. When using do not eat or drink. When using do not smoke. Upon completion of work, wash hands before eating, drinking, smoking or use of toilet facilities. Remove soiled clothing and wash it thoroughly before reuse.

Physical state	: Liquid.	Appearance	: Red liquid.
Odour	: Little or no odour.	Odour threshold	: N/Av
рН	: 8.2 - 9.0		
Boiling point	: N/Av	Specific gravity	: 1.127 - 1.157
Melting/Freezing point	: - 36.7 to - 44.4°C (- 34	Coefficient of water/oil dist	ribution
	to - 48°F)		: N/Av
Vapour pressure (mmHg @ 20	0° C / 68° F)	Solubility in water	: Complete
	: N/Av		
Vapour density (Air = 1)	: N/Av	Evaporation rate (n-Butyl ac	cetate = 1)
			: N/Av
Volatile organic Compounds (VOC's)		Volatiles (% by weight)	: N/Av
	: N/Av		
Flash point	: N/Av		
Flash point Method	: COC	Auto-ignition temperature	: N/Av
Lower flammable limit (% by	/ol.)	Upper flammable limit (% by	vol.)
	: N/Av		: N/Av
Flame Projection Length	: N/Ap	Flashback observed	: N/Ap

Stability and reactivity	:	Stable under the recommended storage and handling conditions prescribed.	
Hazardous polymerization	:	Will not occur.	
Conditions to avoid	:	Avoid excessive heat, sparks and open flame. Do not use in areas without adequate ventilation.	
Materials To Avoid And Incomp	patibil	ity	
	:	Incompatible materials (see Section 7).	
Hazardous decomposition proc	ducts :	None known, refer to hazardous combustion products in Section 5.	

# SECTION 11 - TOXICOLOGICAL INFORMATION

Target organs	Eyes, skin, respiratory system, central nervous system, liver and kidneys.		
Routes of exposure	: Inhalation: YES Skin Absorption: YES Skin & Eyes: YES Ingestion: YES		
Toxicological data	There is no available data for the product itself, only for the ingredients. See below for individual ingredient acute toxicity data.		

	LC₅₀(4hr)	L	D50	
Ingredients	inh, rat	<u>(Oral, rat)</u>	(Rabbit, dermal)	
Ethylene glycol	2725 mg/m <sup>3</sup> (aerosol)	4000 mg/kg	9530 uL/kg	
Benzoic acid	> 12,200 mg/m³	2360 mg/kg	> 5000 mg/kg	
potassium hydroxide	N/Av	205 mg/kg	> 1260 mg/kg	
Carcinogenic status	: No components are listed	as carcinogens by ACGIH, IARC, C	SHA or NTP.	
Reproductive effects	: None known.	None known.		
Teratogenicity	, , , , , , , , , , , , , , , , , , , ,	Contains ethylene glycol, which may cause teratogenic effects at doses which are not maternally toxic, based on animal data.		
Mutagenicity	: None known.	None known.		
Epidemiology	: Not available.	Not available.		
Sensitization to material	: Not expected to be a skin	Not expected to be a skin or respiratory sensitizer.		
Synergistic materials	: Not available.	Not available.		



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Irritancy : Mild.

other important hazards

: CNS depression may result from extreme exposures.

Conditions aggravated by overexposure

: Pre-existing skin or eye disorders, and impaired liver or kidney functions.

# **SECTION 12 - ECOLOGICAL INFORMATION**

SECTION 14. TRANPORT INFORMATION

Ecotoxicity	:	No data is available on the product itself. The ecological characteristics of this product have not been fully investigated. The product should not be allowed to enter drains or water courses, or be deposited where it can affect ground or surface waters.		
Mobility	:	No information available.		
Persistence	:	No information available.		
Bioaccumulation potential	:	No information available.		
Other Adverse Environmental effects				
	:	No information available.		

# SECTION 13 - DISPOSAL CONSIDERATIONS

Handling for Disposal	: Handle waste according to recommendations in Section 7.
Methods of Disposal	<ul> <li>Dispose in accordance with all applicable federal, state, provincial and local regulations. Contact your local, state, provincial or federal environmental agency for specific rules.</li> </ul>
RCRA	: If this product, as supplied, becomes a waste in the United States, it may meet the criteria of a hazardous waste as defined under RCRA, Title 40 CFR 261. It is the responsibility of the waste generator to determine the proper waste identification and disposal method. For disposal of unused or waste material, check with local, state and federal environmental agencies.

Regulatory Information	UN Number	Shipping Name	Class	Packing Group	Label	
49CFR/DOT	None	Not regulated.	Not regulated	none	$\bigotimes$	
49CFR/DOT Additional information	hydroxide is grea (2270 kg) per pao RQ Environmenta	Ethylene glycol is greater than 5000 lbs (2270 kg) per package, a ter than 1000 lbs. (454 kg) per package, and/or the quantity of Bo ckage, the following DOT shipping description applies: ally hazardous substances, liquid, n.o.s. (Contains: Ethylene glyc cid), 9, UN3082, III.	enzoic acid is grea	ater than 500	00 lbs	
TDG	None	Not regulated.	Not regulated	-None-	$\bigotimes$	
TDG Additional information	None.					
ICAO/IATA	None	one Not regulated. Not regula		-None-	$\bigotimes$	
ICAO/IATA Additional information	None.					
IMDG	None Not regulated. Not re		Not regulated	-None-	$\bigotimes$	
IMDG Additional information	None.	1	1	1	_	



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### **SECTION 15 - REGULATORY INFORMATION**

#### US Federal Information:

TSCA: All listed ingredients appear on the Toxic Substances Control Act (TSCA) inventory.

CERCLA Reportable Quantity (RQ) (40 CFR 117.302): Ethylene glycol (5000 lbs / 2270 kg); Potassium hydroxide (1000 lbs / 454 kg); Benzoic acid (5000 lbs / 2270 kg).

SARA TITLE III: Sec. 302, Extremely Hazardous Substances, 40 CFR 355: No Extremely Hazardous Substances are present in this material.

SARA TITLE III: Sec. 311 and 312, MSDS Requirements, 40 CFR 370 Hazard Classes: Immediate (Acute) health hazard; Chronic health hazard. Under SARA Sections 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are 500 pounds for the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SARA TITLE III: Sec. 313, Toxic Chemicals Notification, 40 CFR 372: This product may be subject to SARA notification requirements, since it contains Toxic Chemical constituents above their de minimus concentrations. This product contains: Ethylene glycol.

#### US State Right to Know Laws:

New Jersey Labeling Requirements: This product contains the following substances required to be disclosed on product labeling: Ethylene glycol (CAS # 107-21-1); Potassium hydroxide (CAS # 1310-58-3); Benzoic acid (CAS # 65-85-0); Sebacic acid (CAS # 111-20-6); Sodium tolytriazole (CAS # 64665-57-2); Sodium nitrate (CAS # 7631-99-4); Sodium molybdate (CAS # 7631-5-0). Ethylene glycol is considered a hazardous substance in the State of New Jersey.

California Proposition 65: To the best of our knowledge, this product does not contain any chemicals known to the State of California to cause cancer or reproductive harm.

#### International Information:

SECTION 16 - OTHER INFORMATION

WHMIS information: This product is a WHMIS Controlled Product. It meets one or more of the criteria for a controlled product provided in Part IV of the Canadian Controlled Products Regulations (CPR). Refer to Section 2 for a WHMIS Classification for this product.

Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on the Domestic Substances List (DSL).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and this MSDS contains all the information required by the CPR.

HMIS Rating	*- Chronic hazard 0 - Minimal 1 - Slight 2 - Moderate 3 - Serious 4 - Severe
	Health: *2 Flammability: 1 Reactivity: 0
Legend	: ACGIH: American Conference of Governmental Industrial Hygienists
	CAS: Chemical Abstract Services
	CERCLA: Comprehensive Environmental Response, Compensation, and Liability Act
	of 1980
	CFR: Code of Federal Regulations
	CNS: Central Nervous System
	COC: Cleveland Open Cup
	CSA: Canadian Standards Association
	DOT: Department of Transportation
	EPA: Environmental Protection Agency
	HMIS: Hazardous Materials Identification System
	HSDB: Hazardous Substances Data Bank
	IARC: International Agency for Research on Cancer
	IATA: International Air Transport Association
	ICAO: International Civil Aviation Organisation
	IMDG: International Maritime Dangerous Goods
	Inh: Inhalation
	LC: Lethal Concentration



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	LD: Lethal Dose
	N/Ap: Not Applicable
	N/Ay: Not Available
	NEPA <sup>®</sup> National Fire Protection Association
	NIOSH: National Institute of Occupational Safety and Health
	NTP: National Toxicology Program
	OSHA: Occupational Safety and Health Administration
	PEL: Permissible exposure limit
	RCRA: Resource Conservation and Recovery Act
	RTECS: Registry of Toxic Effects of Chemical Substances
	SARA: Superfund Amendments and Reauthorization Act
	STEL: Short Term Exposure Limit
	TLV: Threshold Limit Values
	TWA: Time Weighted Average
	WHMIS: Workplace Hazardous Materials Identification System
References	: 1. ACGIH, Threshold Limit Values and Biological Exposure Indices for 2009.
	2. International Agency for Research on Cancer Monographs, searched 2010.
	3. Canadian Centre for Occupational Health and Safety, CCInfoWeb databases, 2010
	(Chempendium and RTECs).
	4. Material Safety Data Sheet from manufacturer.
	5. US EPA Title III List of Lists - October 2006 version.
	6. California Proposition 65 List - April 2, 2010 version.

### Prepared for:

Cummins Filtration Cookeville, Tennessee, U.S.A., 38506 Telephone: (931) 526-9551 http://www.cumminsfiltration.com/html/en/index.html Please direct all enquiries to Cummins Filtration.

#### Prepared by:

ICC The Compliance Center Inc. http://www.thecompliancecenter.com



#### **DISCLAIMER OF LIABILITY**

The information in this MSDS was obtained from sources, which we believe are reliable. However, since the conditions of handling and use are beyond our control, we assume no liability for damages incurred by use of this material. This MSDS was prepared, and is to be used, for this product only. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that may exist. If the product is used as a component in another product, this information may not be applicable. Users of this product should satisfy themselves that the conditions and methods of use assure the product is used safely. No representations or warranties, either expressed or implied, of any nature are made hereunder with respect to the information contained herein. It is the responsibility of the user to comply with any and all federal, state, or local laws and regulations that may exist. Nothing contained herein is to be construed as a recommendation for use in violation of any applicable laws or regulations.

#### MSDS Preparation Date (dd/mm/yyyy)

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	:	27/04/2010		
Revision No.	:	2		
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